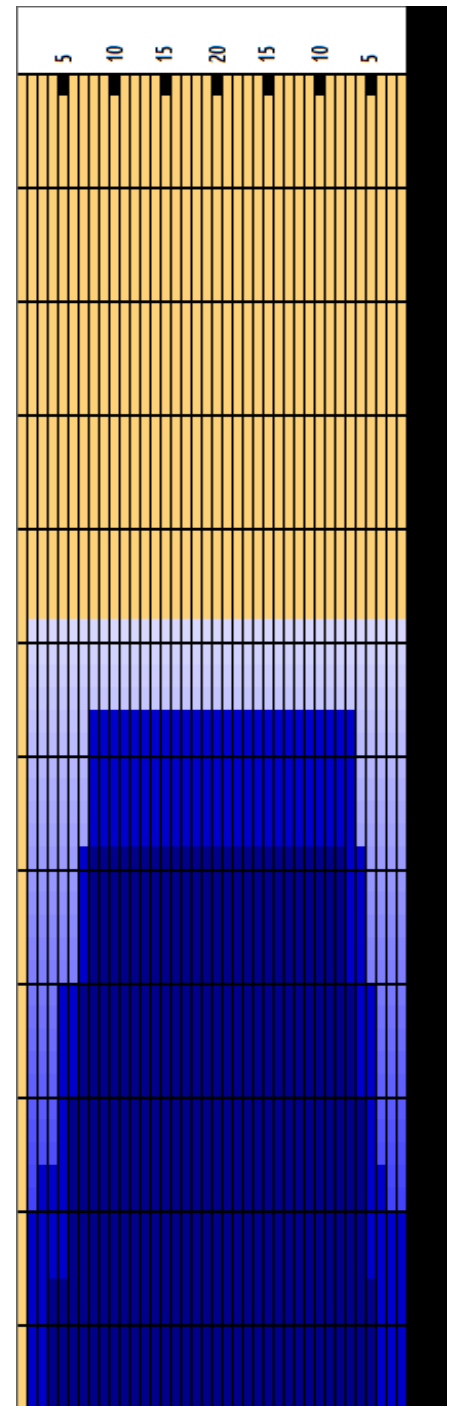


Oil Pattern Distance	36	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	17.85 mL	Reverse Oil Total	13.6 mL	Volume Oil Total	31.45 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	3R	1	14	3	A	36	0.0	0.0	0.0	1800
2	3L	4R	1	14	3	A	34	0.0	1.9	1.9	1700
3	4L	5R	3	14	3	A	96	1.9	7.8	5.9	4800
4	6L	6R	3	18	3	A	87	7.8	15.4	7.6	4350
5	7L	7R	2	18	3	A	54	15.4	20.5	5.1	2700
6	8L	8R	2	22	3	A	50	20.5	26.7	6.2	2500
7	2L	2R	0	22	3	A	0	26.7	36.0	9.3	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	36.0	32.0	-4.0	0
2	8L	7R	2	22	3	A	52	32.0	25.8	-6.2	2600
3	7L	6R	2	22	3	A	56	25.8	19.6	-6.2	2800
4	5L	5R	3	18	3	A	93	19.6	12.0	-7.6	4650
5	3L	4R	1	18	3	A	34	12.0	9.5	-2.5	1700
6	2L	2R	1	14	3	A	37	9.5	7.6	-1.9	1850
7	2L	2R	0	14	3	A	0	7.6	0.0	-7.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.06	1	1	1	1	2.1

