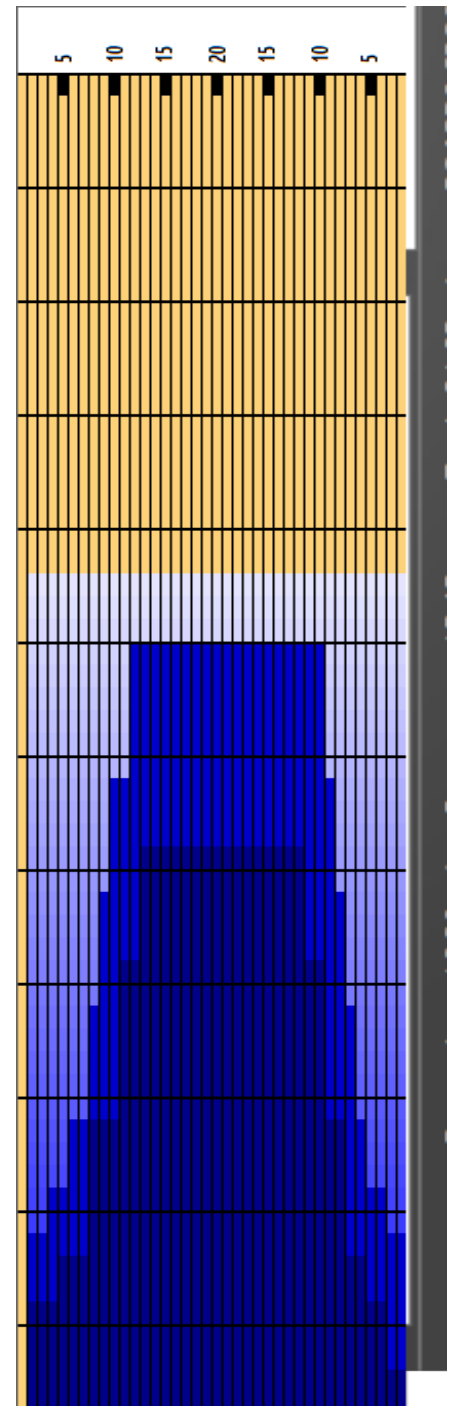


Oil Pattern Distance	38	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	15.9 mL	Reverse Oil Total	15.9 mL	Volume Oil Total	31.8 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	2L	4R	1	18	3	A	35	3.9	6.4	2.5	1750
3	5L	6R	1	18	3	A	30	6.4	8.9	2.5	1500
4	8L	8R	2	18	3	A	50	8.9	14.0	5.1	2500
5	11L	10R	3	18	3	A	60	14.0	21.6	7.6	3000
6	13L	12R	2	18	3	A	32	21.6	26.7	5.1	1600
7	2L	2R	0	18	3	A	0	26.7	31.0	4.3	0
8	2L	2R	0	22	3	A	0	31.0	38.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	38.0	35.0	-3.0	0
2	12L	10R	2	22	3	A	38	35.0	28.8	-6.2	1900
3	10L	9R	2	18	3	A	44	28.8	23.7	-5.1	2200
4	9L	8R	2	18	3	A	48	23.7	18.6	-5.1	2400
5	8L	7R	2	18	3	A	52	18.6	13.5	-5.1	2600
6	6L	6R	1	18	3	A	29	13.5	11.0	-2.5	1450
7	4L	4R	1	14	3	A	33	11.0	9.1	-1.9	1650
8	2L	2R	2	14	3	A	74	9.1	5.2	-3.9	3700
9	2L	2R	0	14	3	A	0	5.2	0.0	-5.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.08	1.38	1	1	1.2	3.08

