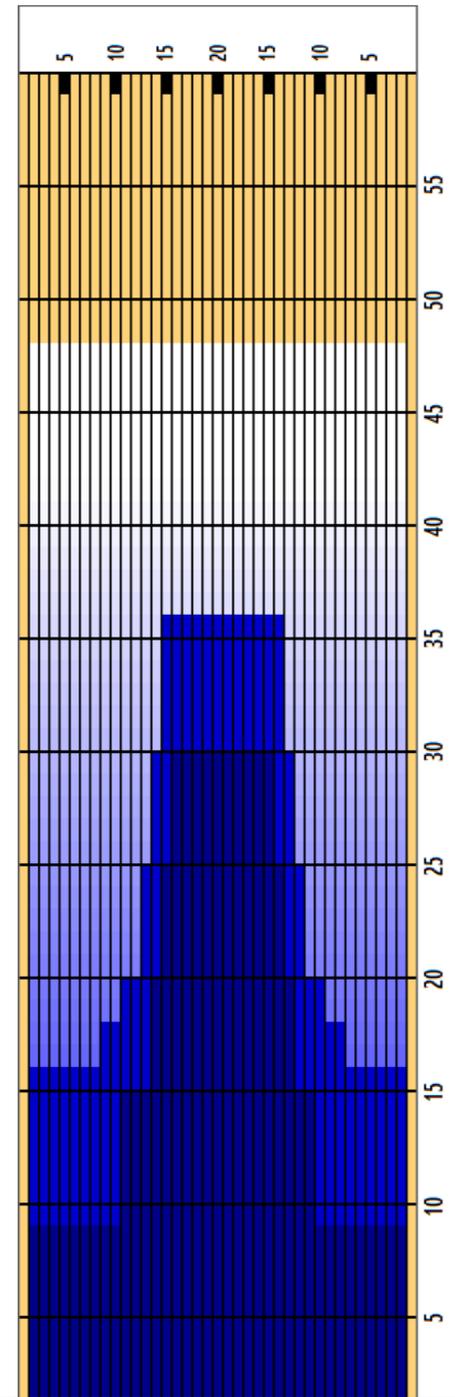


Oil Pattern Distance	48	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	16.6 mL	Reverse Oil Total	11.95 mL	Volume Oil Total	28.55 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	3	A	222	0.0	9.9	9.9	11100
2	11L	11R	2	18	3	A	38	9.9	15.0	5.1	1900
3	14L	13R	2	18	3	A	28	15.0	20.1	5.1	1400
4	15L	14R	2	18	3	A	24	20.1	25.2	5.1	1200
5	16L	15R	2	18	3	A	20	25.2	30.3	5.1	1000
6	2L	2R	0	18	3	A	0	30.3	38.0	7.7	0
7	2L	2R	0	22	3	A	0	38.0	48.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	48.0	36.0	-12.0	0
2	15L	14R	2	22	3	A	24	36.0	29.8	-6.2	1200
3	14L	13R	2	18	3	A	28	29.8	24.7	-5.1	1400
4	13L	12R	2	18	3	A	32	24.7	19.6	-5.1	1600
5	11L	10R	1	14	3	A	20	19.6	17.7	-1.9	1000
6	9L	8R	1	14	3	A	24	17.7	15.8	-1.9	1200
7	2L	2R	3	18	3	A	111	15.8	8.2	-7.6	5550
8	2L	2R	0	14	3	A	0	8.2	0.0	-8.2	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM : 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.78	2.27	1.17	1.07	2.12	2.78

