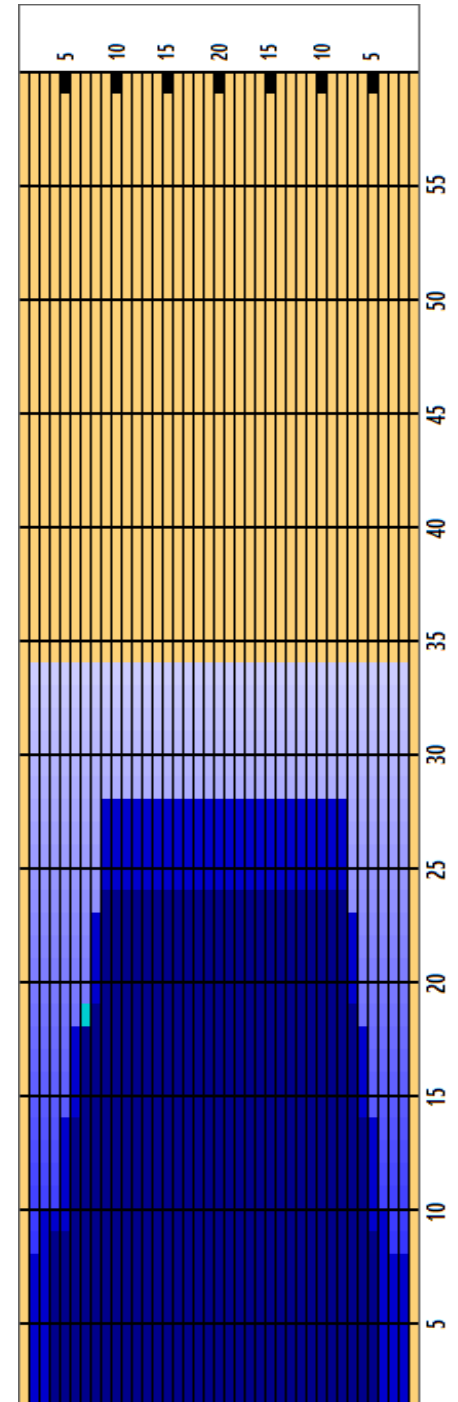


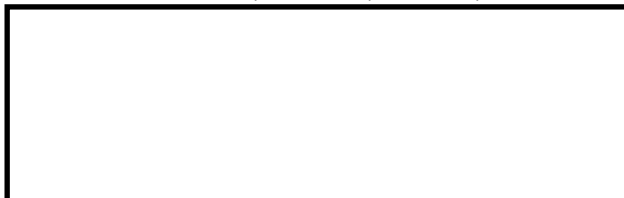
Oil Pattern Distance	34	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	16.3 mL	Reverse Oil Total	14.55 mL	Volume Oil Total	30.85 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	3R	1	14	3	A	36	0.0	0.0	0.0	1800
2	3L	4R	1	14	3	A	34	0.0	1.9	1.9	1700
3	4L	5R	3	18	3	A	96	1.9	9.5	7.6	4800
4	6L	6R	2	18	3	A	58	9.5	14.6	5.1	2900
5	7L	7R	2	18	3	A	54	14.6	19.7	5.1	2700
6	9L	8R	2	18	3	A	48	19.7	24.8	5.1	2400
7	2L	2R	0	18	3	A	0	24.8	29.0	4.2	0
8	2L	2R	0	22	3	A	0	29.0	34.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	34.0	28.0	-6.0	0
2	9L	8R	2	18	3	A	48	28.0	22.9	-5.1	2400
3	8L	7R	2	18	3	A	52	22.9	17.8	-5.1	2600
4	6L	6R	2	14	3	A	58	17.8	13.9	-3.9	2900
5	5L	5R	2	14	3	A	62	13.9	10.0	-3.9	3100
6	3L	4R	1	14	3	A	34	10.0	8.1	-1.9	1700
7	2L	2R	1	14	3	A	37	8.1	6.2	-1.9	1850
8	2L	2R	0	10	3	A	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM : 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.19	1.04	1	1	1	2.33

